



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

ELEMENT CLEVELAND
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MECHANICAL

Valid To: September 30, 2022

Certificate Number: 0100.01

In recognition of the successful completion of the A2LA evaluation process (including compliance to R223 – Specific Requirements – GE Aviation S-400 Accreditation Program), accreditation is granted to this laboratory to perform the following types of tests on metals, threaded fasteners, wire, tube, lifting gear, welded chain, wire rope and fittings, springs, and energy absorbing devices and products:

| <u>Test</u> | <u>Test Method(s)</u> |
|---|--|
| Coatings, Conversions and Platings Coating Thickness | ASTM B487, B748 EN ISO 1463; NASM 1312-12 |
| Conductivity | ASTM E1004 |
| Hydrostatic Pressure Tests (0 to 40,000) psi | SOP 44.00 ¹ |
| Mechanical Tests of Metals and Metal Products | |
| Bend | ASTM E190, E290; AWS B4.0, D1.1, D1.2, D1.5; DIN EN 910 |
| Compression | SOP 39.50 ¹ |
| Creep | ASTM E139 |
| Fracture Toughness | ASTM B909, E399 |
| Hardenability (Jominy) | ASTM A255 |
| Hardness | |
| Rockwell (A, B, C, E, F, 15N, 30N, 45N, 15T, 30T, 45T) | ASTM E18; EN 1043-1; EN 10109-1; EN ISO 6508; NASM 1312-6 |
| Brinell (500, 1000, 1500 and 3000) kgf | ASTM E10; DIN EN 10003-1; EN ISO 6506 |
| Hydrogen Embrittlement | ASTM F606, F606M; NASM 1312-5, 1312-14 |
| Impact (-425 to 500) °F | ASTM E23; DIN 50115; DIN 10045-1; ISO 83 |
| Magnetic Permeability | ASTM A342/A342M (Method 3) |
| Microhardness | |
| Knoop (100 to 500) gf | ASTM E384, E92; NASM 1312-6 |
| Vickers (300, 500, 100gf, 10, 30kgf) | ASTM E384, E92; NASM 1312-6 |
| Room Temperature Stress Rupture | ASTM F519 |

TestTest Method(s)*Mechanical Tests of Metals and Metal Products
continued*

| | |
|---|---|
| Proof Load Tests | |
| External | ASTM A370, F606/F606M; NASM 1312-8; ISO 898-1 |
| Internal | ASTM A962/A962M, F606/F606M; EN 493; ISO 898-2, 10485 |
| Proof Load of Full Size Eyebolts | ASTM A489 |
| Shear | ASTM B565, F606/F606M; NASM 1312-13, -20 |
| Stress Rupture (Elevated Temperature) | ASTM E139, E292; NASM 1312-10 |
| Tensile Strength (Room Temperature) | ASTM A370, B557, E8/E8M, E517; DIN 895, 10237; DIN 20125, 50140; ISO 6892-1, 6892-2; NASM 1312-8 |
| N Value | ASTM E646 |
| R Value | ASTM E517 |
| Tensile Strength (Elevated Temp, Up to 2000°F) | ASTM E21; EN 10002-5; NASM 1312-18 |
| Tension (Axial and Wedge) | ASTM A370, F606/F606M; ISO 898-1 |
| Metallography and Micrography of Ferrous and Nonferrous Materials | |
| Alpha Case | AMS 4928, 4965 |
| Carburization | SAE J121 (Withdrawn Jan 2013) ² |
| Carbide Microstructure | ASTM B276, B390, B657, B665; SAE J439 |
| Case & Core Hardness | ASTM F606/F606M; SAE J78, J429; NASM 1312-6 |
| Case Depth | SAE J423 |
| Corrosion Resistance | ASTM A262 (Methods A, C & E), A923 (Methods A & C), G48, G28 (Method A); DIN 50914; EN ISO 3651, 6957 |
| Decarburization | ASTM E1077, F835; SAE J121(Withdrawn Jan 2013) ² |
| Delta Ferrite | AMS 2315; ASTM E562 |
| Grain Size | ASTM E112, E930, E1181 |
| Graphite Type and Distribution | ASTM A247 |
| Macroscopic Preparation/Examination | ASTM A561, A604, E381, E340; AMS 2433; GM4460P |
| Specimen Preparation | ASTM E3, E407 |
| Microcleanliness | ASTM E45 (Method A, D), E766; DIN 50602; SAE J422 |
| Photomicrography | ASTM E883 |
| Surface Discontinuities | ASTM F788; SAE J122, J123, J1061 |
| Surface Finish | ASME B46.1 |
| Pneumatic Pressure Tests (0 to 6000) psi | SOP 44.00 ¹ |
| Sample Heat Treatment | AMS 2750; SOP 39.00 ¹ |
| SEM/EDS | ASTM E1508; SOP 60.36 ¹ |

Test

Test Method(s)

Weld Examination

ASME Sect. IX; API 1104; AWS D1.1/D1.1M, D1.2/D1.2M, D1.3/D1.3M, D1.4/D1.4M, D1.5/D1.5M, D1.6/D1.6M, D14.1/D14.1M, D14.3/D14.3M, D14.4/D14.4M, D14.6/D14.6M, D15.1/D15.1M, D17.1/D17.1M;
DIN EN ISO 9606-1, 9606-2;
ISO 15614-1, 15614-2

Failure Analysis:

Using the methods listed above and on scopes of accreditation 0100.02 and 0100.10 in accordance with ASM Handbook Volume II.

¹ In-house test procedure.

² This laboratory's scope contains withdrawn or superseded methods. As a clarifier, this indicates that the applicable method itself has been withdrawn or is now considered "historical" and not that the laboratory's accreditation for the method has been withdrawn





Accredited Laboratory

A2LA has accredited

ELEMENT CLEVELAND

Cleveland, OH

for technical competence in the field of

Mechanical Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 *General requirements for the competence of testing and calibration laboratories*. This laboratory also meets the requirements of R223 – Specific Requirements – GE Aviation S-400 Accreditation Program. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 14th day of October 2020.

A blue ink signature of the Vice President of Accreditation Services.

Vice President, Accreditation Services
For the Accreditation Council
Certificate Number 0100.01
Valid to September 30, 2022

For the types of tests to which this accreditation applies, please refer to the laboratory's Mechanical Scope of Accreditation.